



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D3572-041
Job Sheet 178845



Part No: D3572-041

Job Qty: 4 ea

Part Name: Guide



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/8/18

Job Tracking No:

Due Date: 6/18/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP Rev:A New Issue 07-02-07 JLM IPP rev B revB dwg EC IPP Rev:C Removed D3572-7 Cap
07-06-11 JLM IPP Rev:D 08-05-27 Review process of IPP DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	6/18/18	6/18/18	0.00	0.00	Start Up Large Fab-1		JSC
110	Large Fab	4 pcs	6/18/18	6/18/18	0.00	1.08	Large Fab 8		JSC
120	QC	4 pcs	6/18/18	6/18/18	0.00	0.00	QC5		EL
130	Large Fab	4 pcs	6/18/18	6/18/18	0.00	3.88	Large Fab 2		JSC
140	QC	4 pcs	6/18/18	6/18/18	0.00	0.00	QC9		EL
150	QC	4 pcs	6/18/18	6/18/18	0.00	0.00	QC5		EL
180	HandFinish	4 pcs	6/18/18	6/18/18	0.00	0.37	HandFinish1		SA 18-06-21
190	Powdercoat	4 pcs	6/18/18	6/18/18	0.00	0.26	Powdercoat3		BR 18-6-21
200	QC	4 pcs	6/18/18	6/18/18	0.00	0.00	QC3		
210	Packaging	4 pcs	6/18/18	6/18/18	0.00	0.00	Packaging3-1		
220	QC21-SA	4 Ea	6/18/18	6/18/18	0.00	0.00	QC21		JUN 28 2018

Part Op 110 - 1-Cut Tube D3572-1 as per Dwg D3572 2-deburr both ends

Descriptions: 130 - ***USE DT8947 DT8944*** 1-Weld D3572-5 bracket to D3572-1 as per Dwg D3572 2- Grind weld flush at the end of tube only 3- Weld D3572-3 guides to D3572-1 as per dwg

190 - START TIME: 7:35 OVEN TEMPERATURE: 300° FINISH TIME: 8:05

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6T1.000W.188	6061T6 Round Tube 1.00 X .188W	9.3600 ft (2.34 ea)	90-Start up Operation	
D3572-3	Guide	16 Ea (4 ea)	130-Large Fab	
D3572-5	Bracket	4 Ea (1 ea)	130-Large Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6T1.000W.188	9	26	0
130-Large Fab	D3572-3	16	0	0
	D3572-5	4	8	0

Part Specifications

Specifications could not be found.



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Container No: S082651



Part: D3572-041

Job No: 178845

Serial No/Batch: S082651

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/20/18